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6th International Symposium “METROLOGY OF TIME AND SPACE”

**ON-BOARD ACTIVE HYDROGEN MASER
FOR RADIOASTRON MISSION
(DESIGN AND EXPERIMENTAL RESULTS)**

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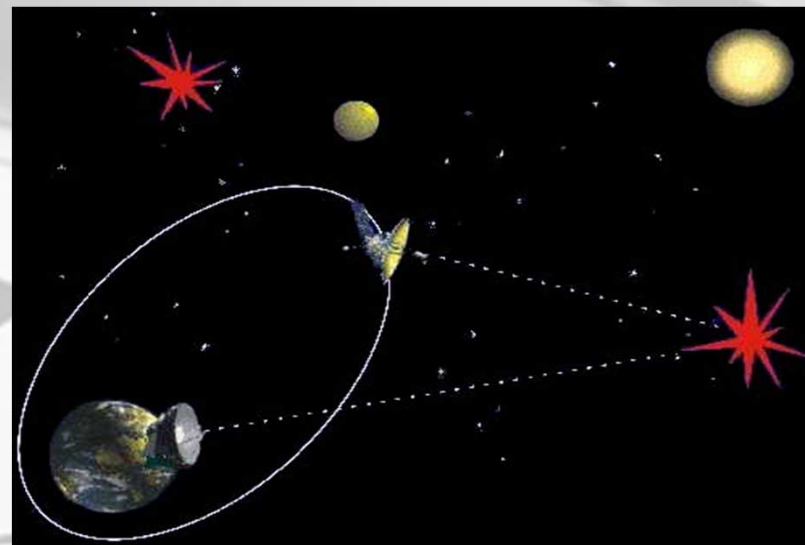
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Introduction

The Radioastron is an international space VLBI project led by the Astro Space Center of Lebedev Physical Institute in Moscow, Russia.

Scientific program:

- Galactic nuclei.
- Cosmology effects; redshift dependence of various physical parameters of galactic nuclei; dark matter and dark energy effects.
- Star and planetary systems formation, masers and Megamasers.
- Stellar mass black holes and neutron stars.
- Interstellar and interplanetary media.
- Fundamental astrometry and development of the high precision celestial coordinate frame.
- Development of the high precision model of the Earth's gravitational field.



Parameters of the Orbit:

- Period (variable) 8 - 9 days.
- Apogee between 310,000 and 390,000 km.
- Perigee between 10,000 and 70,000 km.
- Initial inclination 51° .



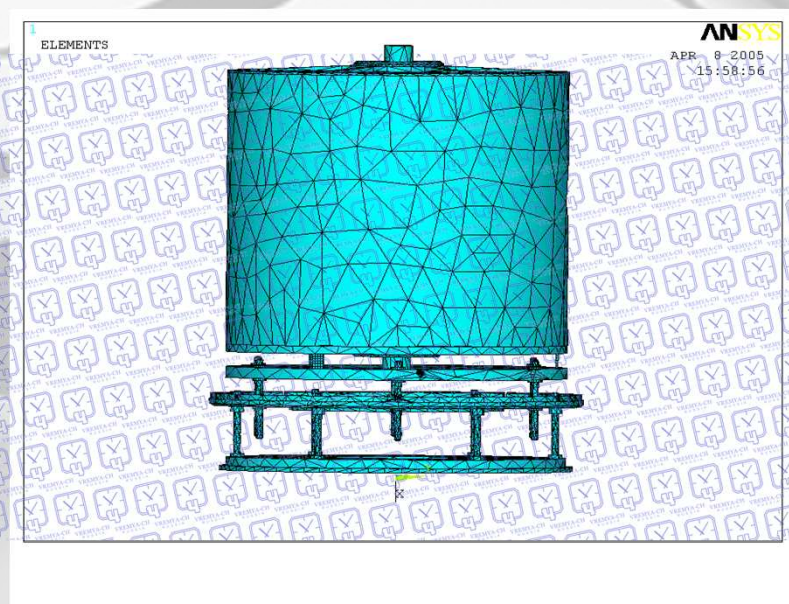
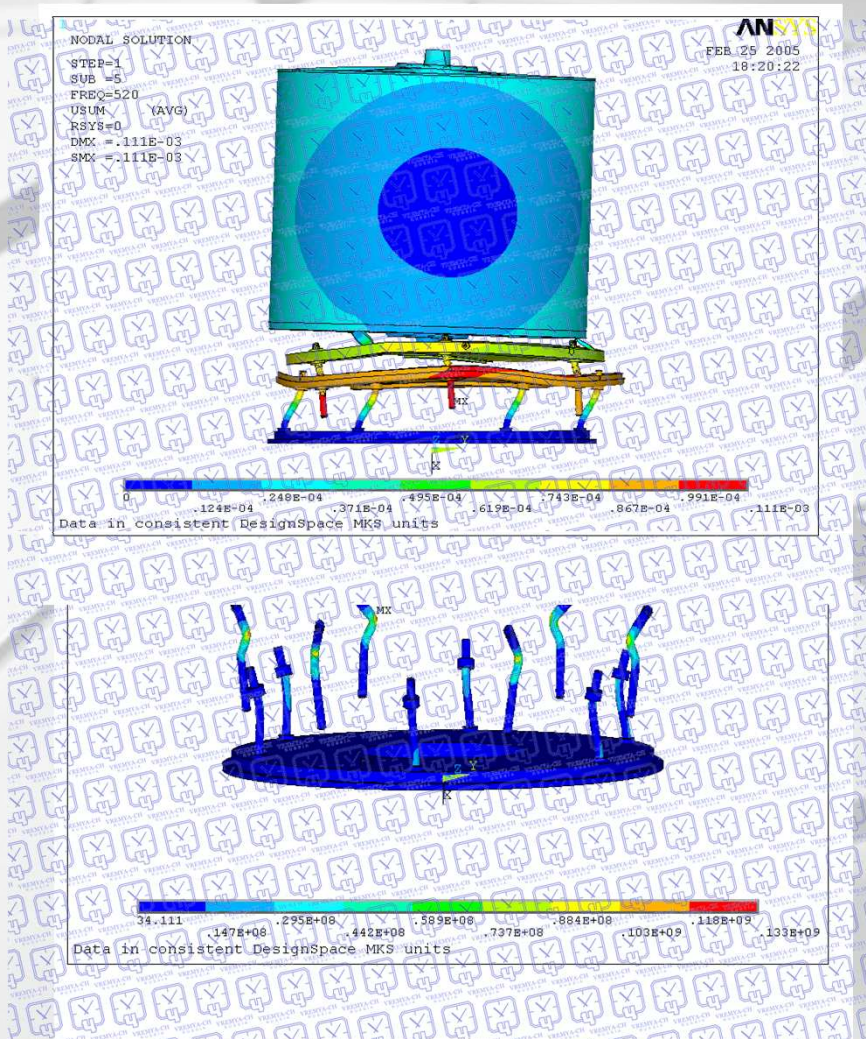
- Active on-board hydrogen maser technology (the first in the world active H-maser intended for operation in open space).
- Using space vacuum for pumping the microwave cavity.
- Frequency instability
 2×10^{-13} @ 1 s,
 3×10^{-15} @ 1000 s.
- Increased mechanical durability of the construction
- Additional pressurized volume for electronic packages
- Weight 60 kg, size 460x729 mm (diameter and height)
- Operational lifetime more than 10 years



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Mathematical modeling

3D ANSYS mechanical construction
simulation model
128555 nodes, 62497 elements

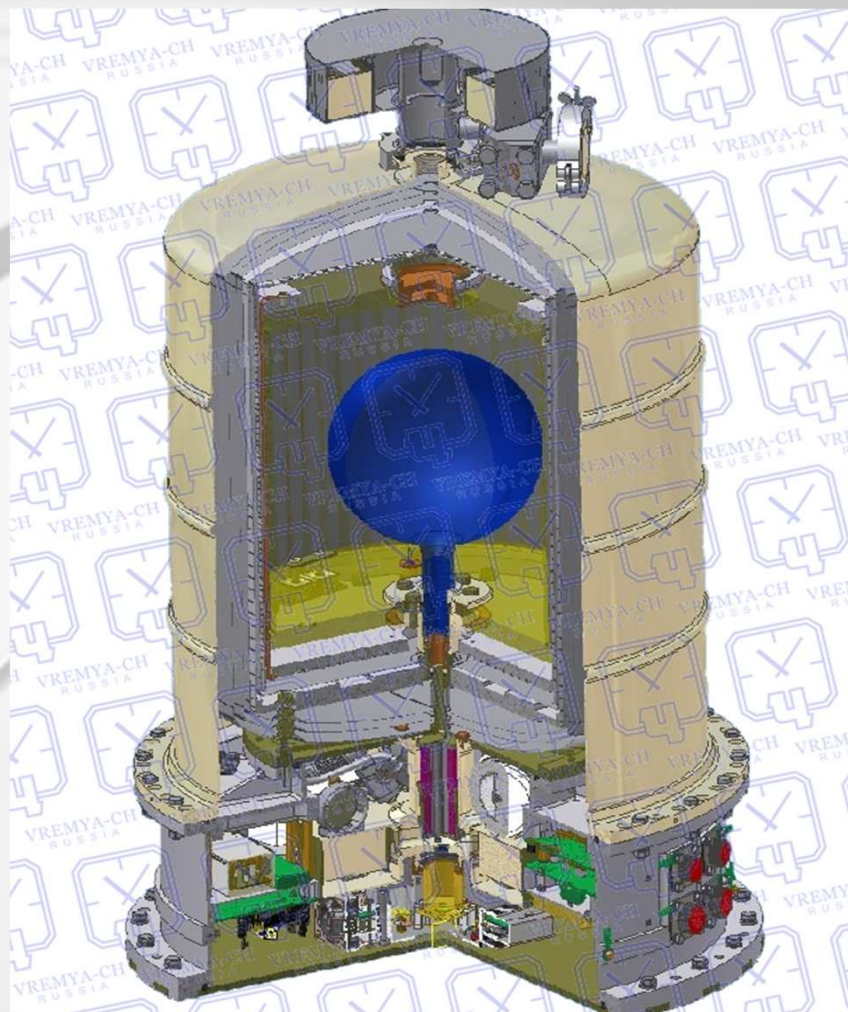


Field of maximal accelerations. Blow along axis
Y with amplitude 40 g



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Design features



Physical package with additional pump (on the top). Electronic package with additional pressurized volume filled with dry nitrogen placed on thermostabilized plate. Needed temperature accuracy – not more than ± 1 °C in any point of working temperature range from 25 to 35°C.

General view of the on-board
hydrogen maser



Physical package design features

- Considerable increase of mechanical durability of the construction.
- Using of space vacuum for pumping the microwave cavity.
- Additional pressurized volume, filled with dry nitrogen.
- Development of a new atomic beam forming system with improved parameters.
 - ✓ Increased capacity of the hydrogen source is 45 l·bar.
 - ✓ Pumping elements produced from titan-vanadium alloy.
Capacity 50 l·bar.
 - ✓ Reinforced construction of the ion pump.
 - ✓ Reinforced construction of the discharge bulb.
 - ✓ Reinforced construction of the purifier.



**Temperature coefficients for different materials and
temperature accuracy for instability $1 \cdot 10^{-15}$**

Cavity material	α_T	$\Delta f_{cav} / 1^\circ C$	Accuracy of maintenance of a cavity temperature for instability $1 \cdot 10^{-15}$
Polycrystalline glass	$\pm 3 \cdot 10^{-7} K^{-1}$	426 Hz	$1.23 \cdot 10^{-4} ^\circ C$
Aluminum	$22 \cdot 10^{-6} K^{-1}$	31250 Hz	$1.68 \cdot 10^{-6} ^\circ C$
Quartz	$+ 5 \cdot 10^{-7} K^{-1}$	710 Hz	$7.4 \cdot 10^{-5} ^\circ C$
Carbon fiber	$+ 5 \cdot 10^{-7} K^{-1}$	710 Hz	$7.4 \cdot 10^{-5} ^\circ C$

Polycrystalline glass cylinder with a multilayered carbon
fiber covering was designed and realized.



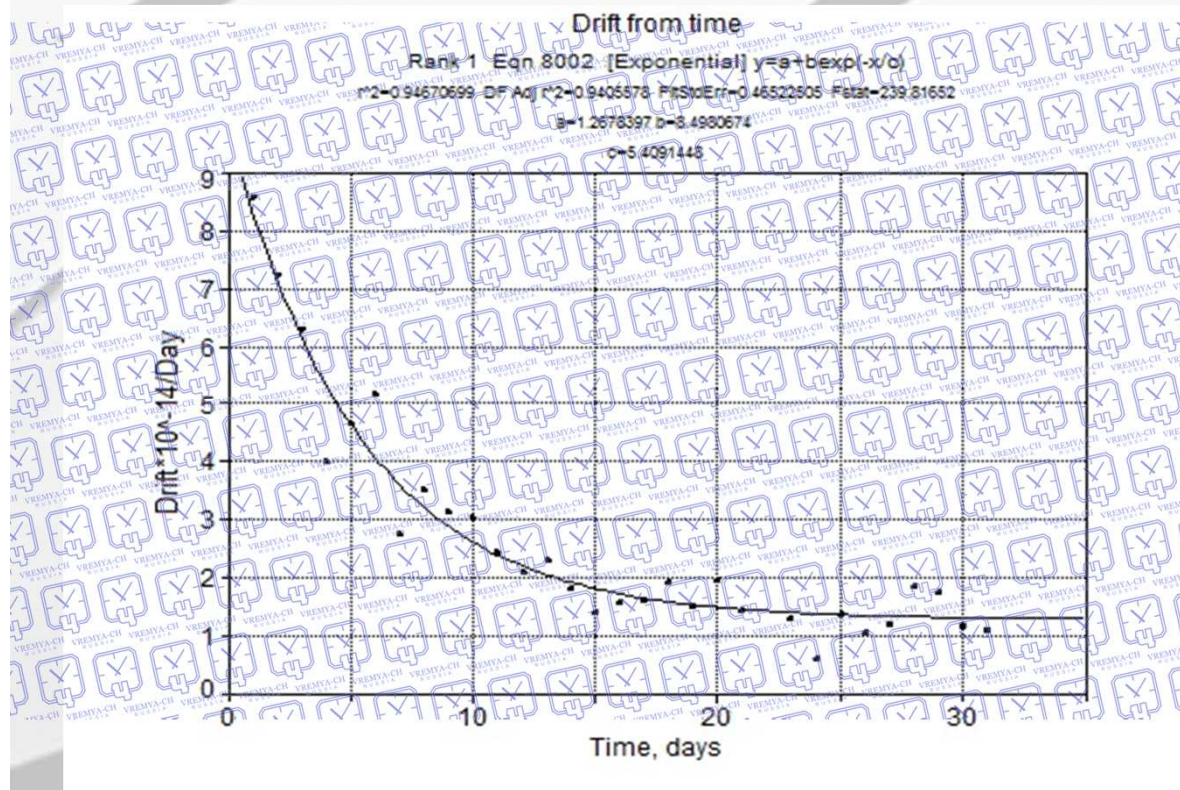
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Polycrystalline glass cylinder
with a multilayered carbon fiber
covering

Cavity temperature coefficient

of frequency : $Temp.coeff(cavity) = -48 Hz/1^{\circ}C$

Correspond to: $\alpha_T(cavity) = -3.38 \cdot 10^{-8} K^{-1}$



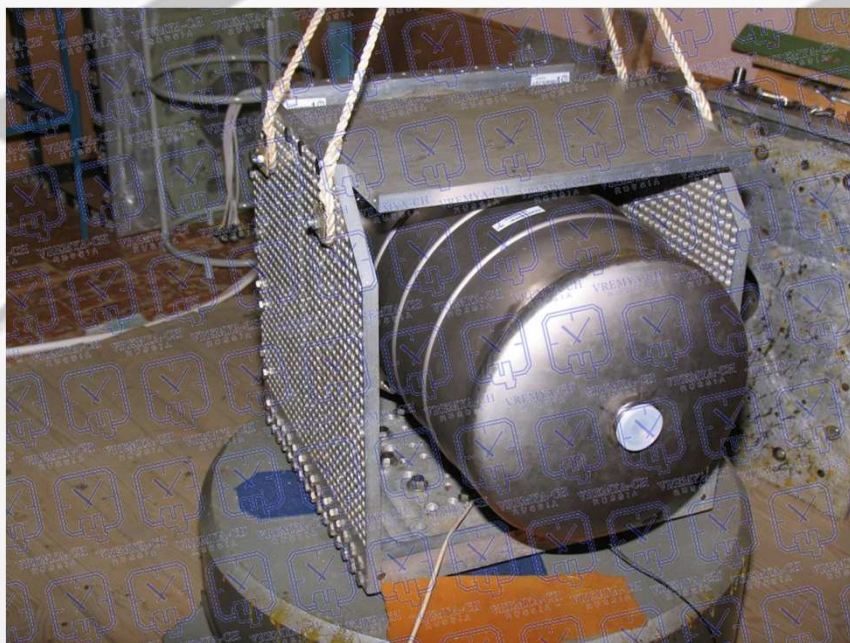


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Mechanical and shock testing

Broadband random vibration in a range 20 – 2000 Hz with
vibroacceleration up to 10 g

Shocks with amplitude up to 40 g



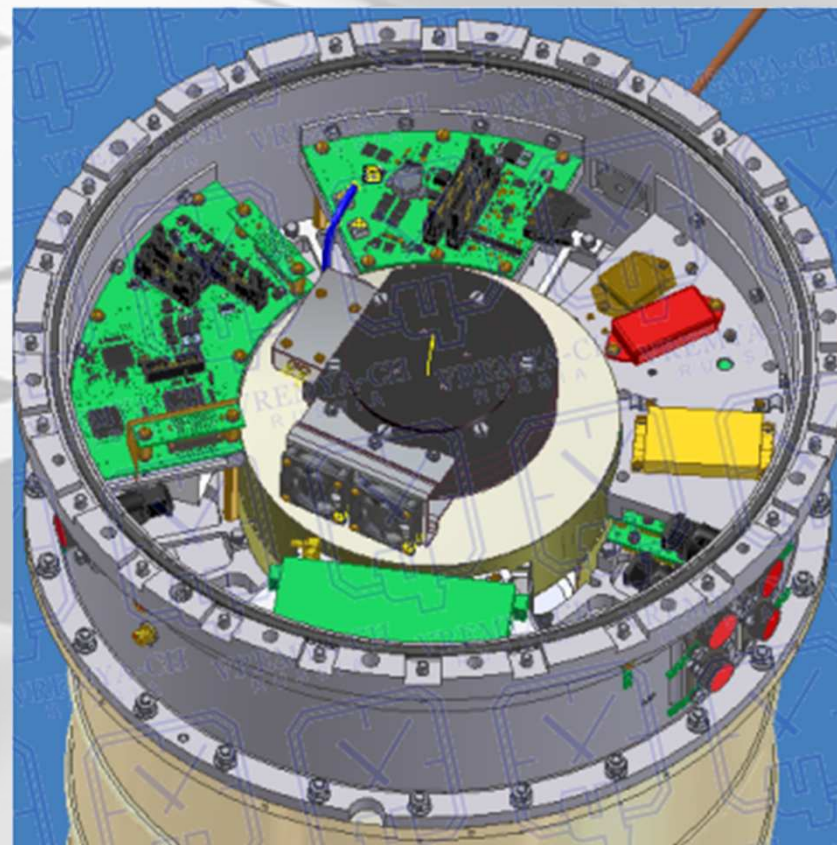
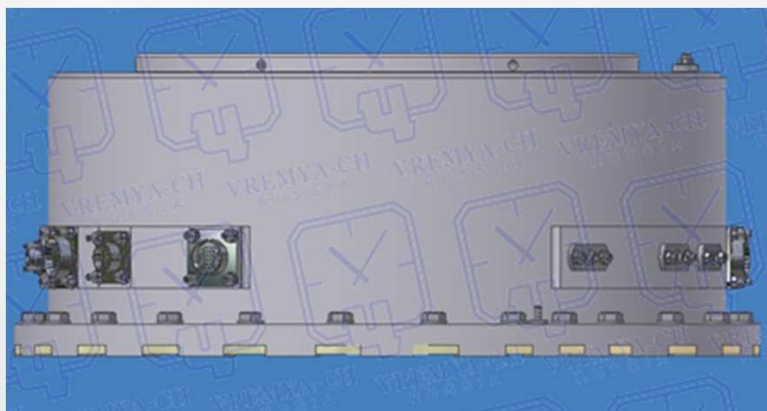
Variation of cavity frequency not more than 3 kHz
with total varactor tuning range 24 kHz.



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Additional pressurized volume for
electronic part and discharge bulb

- Provide stable discharge starting.
- Sufficient heat-removing from discharge bulb and High Frequency Oscillator.
- Sufficient heat-removing from all electronic elements.





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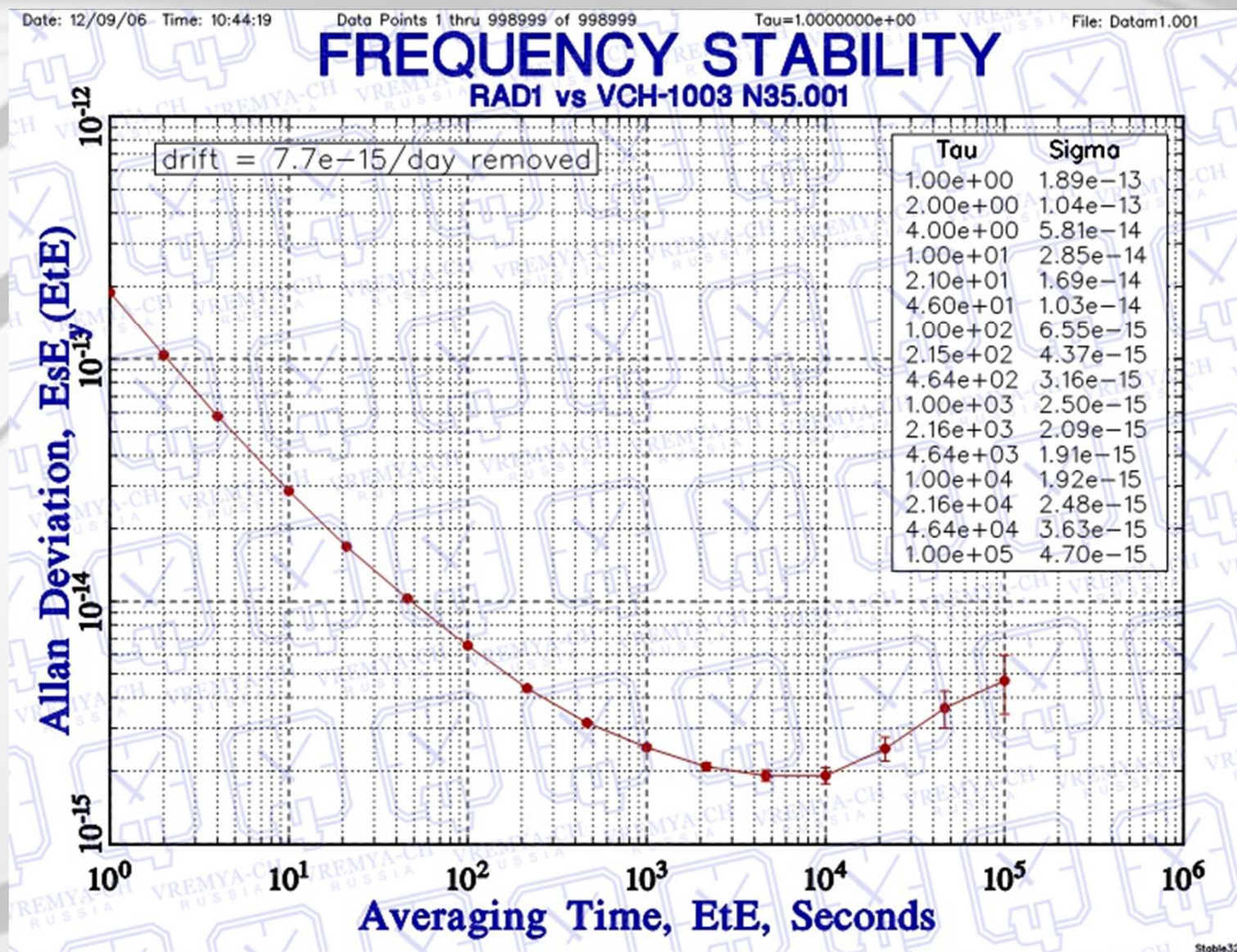
Testing in a space environment modeling chamber





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Frequency stability





Parameter	Requirements	Measurement
Output signal frequency	5 MHz 15 MHz	5 MHz 15 MHz
Frequency instability (Allan variance)		
1 s	3×10^{-13}	1.89×10^{-13}
10 s	3×10^{-14}	2.85×10^{-14}
100 s	7×10^{-15}	6.55×10^{-15}
1000s	3×10^{-15}	2.5×10^{-15}
1 day (Frequency drift removed)	5×10^{-15}	4.5×10^{-15}
Thermal sensitivity (1/°C)	5×10^{-15}	4.7×10^{-15}
Magnetic sensitivity (1/Gauss)	2×10^{-14}	1.9×10^{-14}
Sensitivity to the power voltage (1/V)	2×10^{-14}	5×10^{-15}
Power consumption in working condition	60 W	52 W
Mass	60 kg	57 kg
Lifetime	10 years	Expecting more then 10 years



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Current situation

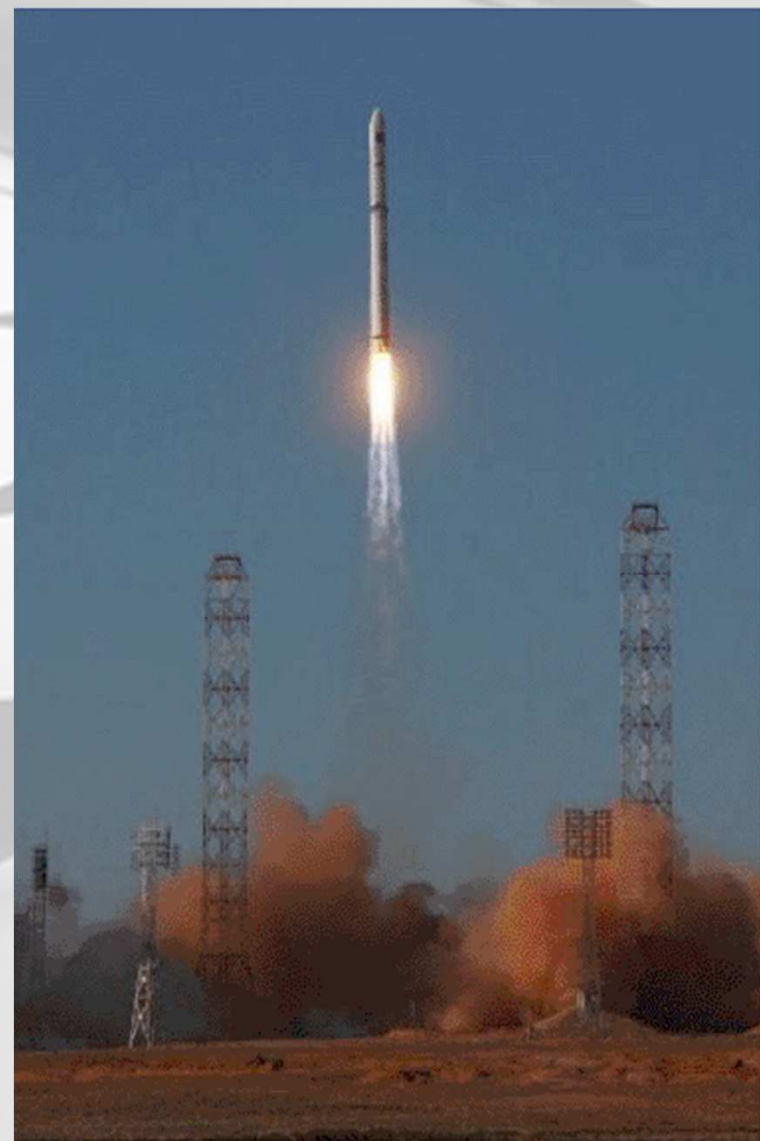


18 July 2011 6:31 – Start of Radioastron mission

The first in the world active H-maser launched to open space

Information about Radioastron project:

<http://www.asc.rssi.ru/radioastron/>





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Thank you for your attention!